

## KSi AutoBatch V3.0 Start to Finish

- 1. Setup AutoBatch Parameters**
- 2. Seed Source Setup**
  - a. Setup Bin Parameters
    - i. Capacity; Bin Fill Amount; Seed ID; Lot ID
- 3. Customer Setup**
  - a. Insert customers into customer management tool
- 4. Setup Seed Sources on order page**
  - a. Lets you select the seed source when you are entering your order
- 5. Run AutoSet for each bin**
  - a. Sets Preact and Discharge Rate
- 6. Setup Order**
  - a. Select Customer
  - b. Select Seed ID and Amount
- 7. Run Job**
  - a. Start Job (Master Start)
  - b. Enable Bin
    - i. Scale Fill Conveyors will start and bin gate will open
    - ii. Scale will fill to desired weight
    - iii. The Scale fill conveyors will turn off
    - iv. With Auto Discharge off, the treater load out conveyor will wait to start until these conveyors are started from the load out page.
    - v. Once a drum running signal is received the treater fill conveyor will start and scale gate will open to move seed to treater inlet hopper
    - vi. Once scale is empty and the last batch for the order is complete, the load out conveyors can be turned off (from the load out page) once the load out conveyor is cleaned out.
  - c. Return home and print ticket
    - i. Ticket is printed and Job is logged to USB Drive if this is enabled and USB drive is plugged in
  - d. For next order, repeat steps 6-7